February 1960

Service Bulletin.

Cars

Group 800 No5 c

BODY

PV 444 chassis number 68956 onwards and 544

Removing both front mudguards and front end.

(The parts to be scrapped)

Regarding tool list and figures, see Service Bulletin 800 no. 5

Operation

- Remove the splash apron from the mudguard, left side
- 2. Cut off the mudguard about 20 mm (13/16") from the inner edge cutting in accordance with fig. 11, left side
- 3. Remove the splash apron from the mudguard, right side
- 4. Cut off the mudguard about 20 mm (13/16") from the inner edge, cutting in accordance with fig. 11, right side
- 5. Using pneumatic tool, cut away a strip about 70×15 cm (27 $1/2 \times 5$ 7/8") on the front end, see fig. 8.
- 6. Remove the letters on the strip cut out from the front end.
- 7. Remove rims, inserts and 3-pin connecting pieces, see fig. 2
- 8. Remove headlight, traffic indicator, horn and earthing cables from the left wheel housing plate
- 9. Remove traffic indicators with cables

Tools

Ratchet handle, 10 mm socket spanner 10 mm valve spanner.

Pneumatic tool bit no. 1. See fig. 5.

Ratchet handle, 10 mm socket spanner, 10 mm valve spanner.

Pneumatic tool bit no. 1. See fig. 5.

Pneumatic tool bit no. 1.

Polygrip pliers.

Screwdriver
Thin-ground tweezers for early production. For late production, thin-ground screwdriver.

Screwdriver

Screwdriver, "Yankee" tool with X-headed bit, see fig. 1.

10. Remove the headlight cables

Fitting both front mudguards and front end

	Operation	Tools pno if the discussion of the splet is a splet in
1.	Fit rubber washer and contact tab to	
	the studs on the front end	Chronic National representations, engage
		Aughlasa y fua iprim ranusa o kush Tara
2.	Place the front end in fixture SVO 237	Fixture SVO 2371.
	see fig. 9	war on the guint cacale oil in the Rich
3.	Fit rubber bushings for horn, headlight	enginers replaced as not taken to
assign in the co	cables and traffic indicators.	en de la companya de
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4.	Remove rubber stop for bonnet hinge	Screwdriver.
E	Ft. bank till all b	
5.	Fit horn with cables	Screwdriver, ratchet handle
		18 mm socket spanner, 6 mm socket wrench.
1 5 3	Constitution of the Consti	the compact to set of the table of the control of
6.	Fit horn relay and connect the cables	"Yankee" tool with X-headed bit
	(special cars)	see fig. 1, screwdriver,
7.	Fiteradiator blind (F)	"Yankee" tool with X-headed bit.
8.	Fit the bonnet hinges	Ratchet handle, 15 mm socket spanner
	_	17 mm valvespanner.
	mar Oli John Commission	Hostilia Hauroschafter Hannes Ly Herrick St.
9.	Fit fresh air intake with gauze	7 mm socket wrench, drift, drilling
		2.4 mm drill.
10	alve 1 mari 1 ma	contractification trips of the contraction the con-
10.	Fit cables for headlights and traffic	Aller Service
	indicators	
4 17	e e Silveribries webselve	21 no situation include militare militare
11.	Fit the radiator and drain-off cock	Brace, 10 mm socket spanner,
	ale Grandere turbilde.	10 mm valve spanner
est Militar		9/16" valve spanner.
	la fan i efer opp 01	
12.	Place the front end in position and bolt	on Brace, 15 mm socket spanner.
	but do not tighten the bolts finally	25. (Promoter dignared and anomale anomale and anomale anomale and anomale anomale and anomale anomale and anomale
13.		tis mora pas of gain, they had will
10.	Fit the upper and lower radiator hoses	The state of the second section of the second section is the second section of the section of the second section of the

- Place the mudguards on a bench and 14. secure them and then cut off a strip for the bonnet hinge bolt, see fig. 6 (the following operations apply to both sides)
- Fit the wheel housing plate to the mudguard 15. (bolts not to be tightened)
- 16. Pre-assemble the external casing with internal casing and then fit them to the mudguard

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- Place the mudguard in position and fit 17. the bolt wheel housing plate - side member. The bolt is oracle by the way of (Bolt not to be tightened) 10.
- Fit the four bolts mudguard front end 18. and the four bolts mudguard - side of cowl. Bolts not to be tightened
- 19. Fit the two bolts wheel housing plate front end
- Fit the weatherstrips and tighten the twelve 20. mudguard bolts
- 21. Tighten the wheel housing plate to the side member
- 22. Fit the splash apron to the mudguard
- 23. Fit the headlight cables with rubber bushing 3 - pin connecting piece and insert with inner rim and then outer rim with gasket
- Connect the cables to the traffic indicators 24.

Quick-release clamp or screw clamp, metal cutting shears.

13 mm internal ratchet see fig. 7.

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"Yankee" tool with screwdriver bit, hook, see fig. 12 8 mm socket wrench, 8 mm valve spanner "Yankee" tool with X-headed bit.

Ratchet handle, 12 mm socket spanner.

13 mm internal ratchet

Ratchet handle, 10 mm socket spanner 10 mm valve spanner.

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13 mm internal ratchet, scréwdriver.

Ratchet handle, 12 mm socket spanne

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Ratchet handle, 10 mm socket spanner 10 mm valve spanner.

Screwdriver.

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Drawing pliers.

Tools Operation Fit the traffic indicators to the mudguards 25. Screwdriver. and place on glasses and rims Fit the Volvo emblem Adjustable spanner 00. 26. 27. Ratchet handle, 10 mm socket spanner Fit the grille extension piece, 11 mm socket spanner. Screwdriver. 28. Connect the cables to the junction block on the left wheel housing plate 29. Fit the hose to the fresh air intake 30. Fit the radiator blind chain Cutting pliers. Finally tighten and lock the nuts front Brace, 15 mm socket spanner, 31. end - tubular member cutting pliers.