

VOLVO**Service Bulletin.****Group 602 No.A4**EXHAUST PIPE
AND
SILENCER

P 1200

Only for Volvo Dealers Service Bulletin file.Fitting exhaust pipes with late production suspension on earlier cars.

The exhaust pipe with silencer which was introduced into our production with effect from chassis number about 12793 can also be fitted to earlier cars provided new brackets are also fitted. Exceptions are cars with chassis numbers 1 - 2610 which retain the earlier type exhaust pipe with silencer since the new pipe will not fit cars with the high rear end. (Lowering of the rear end was introduced with effect from chassis number 2611.)

On all cars with chassis numbers lower than about 12793, new suspension parts should be fitted when carrying out replacement of the exhaust pipe. Small differences in the method of procedure apply between chassis numbers 1 - 2610 and 2611 - 12793.

In cases where there is no retainer on the flywheel housing, a new one should be fitted consisting of 1 bracket 657783, 1 clip 657784, 2 bolts 190364 and 2 washers 190954.

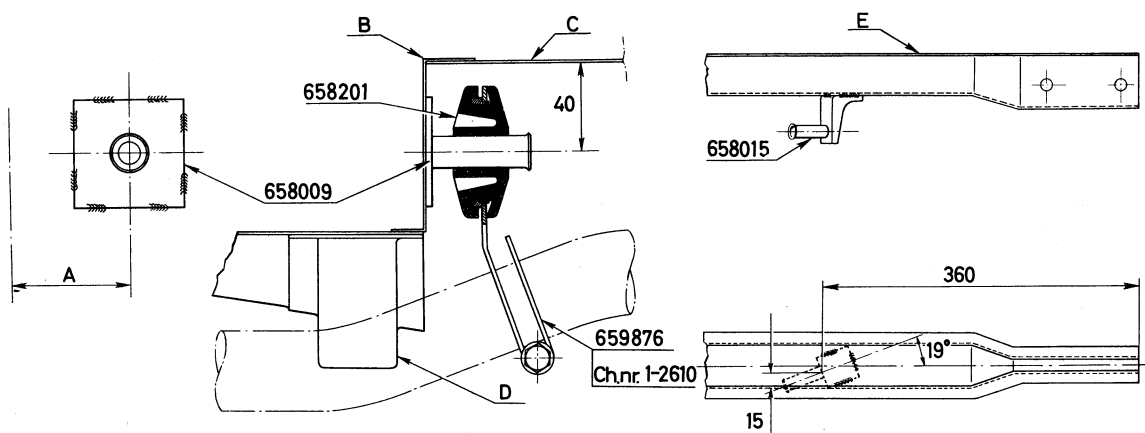
Fitting new suspension parts on cars with chassis numbers 1 - 2610.

1. Remove the old brackets from the body.
2. Weld on the front bracket 653009 to the front edge of the rear floor and the rear bracket 653015 to the right-hand side member. See figure. Measurement A, which is the distance between the centre lines of the car and the front bracket, should be 7.87" (200 mm).
3. Fit the early production exhaust pipe and silencer. To do this use 1 front clip 659876 and rubber pad 658201 with 1 bolt 921830, 2 washers 120265 and 1 nut 921981 and at the rear 1 rear clip 658011 with rubber pad 653201 and the same bolt, nut and washers as for the front clip.

At the joint in front of the silencer fit 1 clip 89814 with 1 bolt 921830, 2 washers 120265 and 1 nut 921981.

Fitting new brackets on cars with chassis numbers 2611 - 12792 with the exception of 12669, 12722 - 12726, 12733, 12735, 12736, 12744, 12752 - 12757, 12760 - 12772, 12774 - 12779, 12780, 12782, 12783.

1. Remove the old brackets.
2. Weld the front bracket 658009 to the front edge of the rear floor and the rear bracket 658015 to the rear right-hand side member. See figure. Measurement A, which is the distance between the centre lines of the car and the front bracket should be 5" (127 mm) in this case.
3. Fit the exhaust pipe, clips, rubber pads and late production silencer in the usual manner.



A = 7.87" (200 mm) for chassis numbers 1 - 2610
 5" (127 mm) for other numbers, see text

B = Front edge of rear floor

C = Floor

D = Cross-member under floor

E = Rear side member, right