

VOLVO

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Group 400**NoA** 48

Service Bulletin.

GEAR BOX

M 4

Only for Volvo Dealers Service Bulletin file.Concerning bolt for the front cap.

The bolts for the front cap have shown a tendency to loosen . We have therefore introduced in production bolts with internal hexagon (Allen type) and have replaced the copper washers with steel ones. These parts have been introduced in production with effect from

Gear box,part number	serial number
254160	72421
254161	70929

On cars where the bolts have become loose and when reconditioning the gear box, the new bolts should be fitted. The following parts are required for this purpose

Description	Quantity	Part number
Bolt	3	191703
Washer	3	61947

The tightening torque for the bolts is 0.8 kgm (6 ft./lb.).