

VOLVO

Group 400 No. A 44

Service Bulletin.

Only for Volvo Dealers Service Bulletin file.

GEARBOX

M 4

Re : Oil leakage in M 4 Gearbox

Cases have occurred both of oil leaking out and too much oil coming up in the speedometer cable on the above gearboxes.

In order to avoid this an air nipple, part number 951101, has been introduced in the rear cover, see figure. This nipple has been introduced with effect from:

Gearbox part No. 254160	Serial No. 9133 onwards
Gearbox part No. 254161	Serial No. 8847 onwards

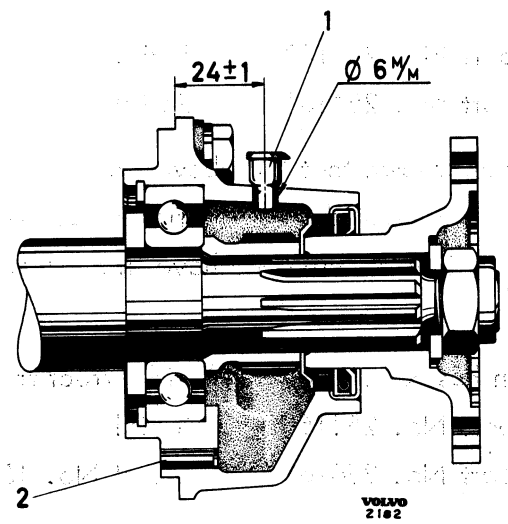
Continued test have shown that the above modification has not been fully satisfactory so we have decided in addition to do away with the draining hole in the rear cover. Covers which we have in stock will be plugged with a slotted pin.

This modification has been introduced with effect from:

Gearbox part No. 254160	Serial No. 12746 onwards
Gearbox part No. 254161	Serial No. 15220 onwards

On gearboxes with lower serial numbers on which oil leakage has occurred we recommend that the draining hole be plugged with a pin (2 on the figure) of 5 mm (.2") diameter, 10 - 12 mm (.40 - .47") long (for example slotted pin Volvo part number 10682). On gearboxes without an air nipple one of these is also to be introduced.

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Rear cover

1. Air nipple

2. Pin