June 24th 1958

Cars and vans

Group 400 No. A42

H6 TRANSMISSION

## Service Bulletim. Only for Volvo Dealers Service Bulletin file.

## Re: First speed gear jumping out of engagement

On the above-mentioned vehicles some cases have occurred that the first speed gear has jumped out of engagement. The reason for this was that the gearshift lever was stopped by an edge in the housing before the gear was fully meshed. As soon as this was found out, the gearshift lever was ground as shown in the picture below.

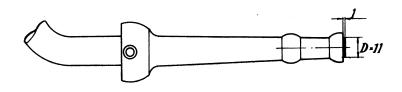
Ground gearshift levers have been fitted in our production vehicles for the following chassis numbers:

PV 444

chassis number 175290 onwards 6389 "

PV 44507-8

Should it become apparent that some vehicles with this fault have managed to get thro our control check, we request you to grind the gearshift lever as shown. in the picture below. If the first speed gear has jumped out of engagement on many occasions there is risk that the first speed gear wheel can be damaged. Check this gear wheel in any case at the same time as the gearshift lever is ground.



The shaded portion is ground off. (dimension in mm)