

**VOLVO**

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Replaces previous bulletin  
of 6.12.1957.

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**Group 400 No. A39**

TRANSMISSION

H1 - H6

# Service Bulletin.

Only for Volvo Dealers Service Bulletin file.

Re: New synchronization

The synchronizer parts on H 1 - H 6 transmissions have been redesigned. The new parts have been introduced in our production as follows:-

<u>Transmission part no.</u>	<u>Serial no.</u>
254144 (PV 444)	177700 onwards
254147 (PV 445)	183025 "
254122 (P 1200)	156567 "

In cases where the 2nd and 3rd speed tend to stick in the engaged position, we would recommend you to change over to the new parts. These can be fitted into older type transmissions providing all the redesigned parts are fitted at the same time. These will be supplied under a conversion set number 656687.

The set consists of the following parts:

Synchronizing cone, part no. 656138 - 2  
Synchronizing sleeve, part no. 656139 - 1  
Flange, part no. 656140 - 3

In our production the synchronizing sleeve is matched with the synchronizing hub. The synchronizing sleeve which is included in conversion set 656687 must, therefore, be of special type in order to enable it to suit all synchronizing hubs. Unfortunately, we are unable to obtain this special synchronizing sleeve before February next year. For transmissions H4 - H6 it is, in the meantime, possible to buy instead, conversion set 656686 plus two synchronizing cones, part no. 656138.

Set 656686 consists of the following parts:

Spring ring - part no. 86713 - 2  
Synchronizing  
hub - " " 88083 - 1  
Synchronizing  
sleeve - " " 656139 - 1  
Flange - " " 656140 - 3

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