## Group 278 No. A101

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P 54408, P 44508 and

P 12208

## Service Bulletin.

Only for Volvo Dealers Service Bulletin file.

## Air cleaners with paper filters

In order to ensure more effective air cleaning we have now introduced air cleaners with paper filters into our production program. These are completely interchangeable with the earlier air cleaners. The Part No. is 660447 and they were introduced into production as follows:

P 54408 Chassis no. 245187 onwards

P 44508 " " 31455

P 12208 " " 30737 "

The following servicing instructions apply to air cleaners with paper filters.

The air cleaners must not be washed in liquid or be oiled in.

If they should become moist in any way they must be replaced since the flow through them will then be greatly reduced.

If the car in question is run under relatively dust-free conditions then the only servicing operation necessary is to replace the air cleaners with new units after each 12,000 miles (20,000 km) and the old cleaners should be thrown away since the air cleaner and the element are manufactured in one unit.

When the car is being run on dusty roads or the air cleaners become clogged more rapidly than usual, it is recommended that, in addition to the replacement mentioned above, they should be blown clean with compressed air after every 3,000 miles (5,000 km). The air cleaners should be removed and blown from the inside outwards with dry, clean compressed air. Hold the compressed air nozzle in the hole and not close to the cleaner element since this can damage it. Remember to turn the gasket between the air cleaner and the carburetor the right way round when re-fitting the air cleaner.