## VOLVO

## Service Bulletin.

Only for Volvo Dealers Service Bulletin file.

Group 219 No. A 11

THERMOSTAT
and
THERMOSTAT HOUSING

B 16 Engine

## Thermostat with higher opening temperature

A new thermostat (Part No. 403994) with a higher opening temperature has been introduced on the B 16 engine. The thermostat starts to open at  $75^{\circ}$  -  $78^{\circ}$  C (167 -172° F) and is fully open at  $90^{\circ}$  C (195° F). This thermostat is marked 170.

Due to the higher opening temperature and the fact that the new thermostat seals better the engine warms up more rapidly as well as the heater.

This thermostat has been introduced on the following engines:

B 16 A Part No. 495383 (Amazon) engine no. 27021 onwards B 16 A " " 495382 (PV 444-445) engine no. 38981 onwards B 16 B " " 495385 (P 44408) engine no. 9791 onwards

## Thermostat housing with hole drilled in intermediary wall.

The alteration mentioned in Service Bulletin Group 219 No. AlO is now introduced into production. This modification consists of a hole drilled in the intermediary wall of the thermostat housing through which better circulation round the thermostat bellows is ensured and a more stable reading on the coolant temperature gauge.

This modification has been introduced onto the following engines.

B 16 A Part No. 495383, engine no. 33006 onwards B 16 A " " 495382, " " 36964 " B 16 B " " 495385, " " 9333 "