

# Service Bulletin.

Only for Volvo Dealers Service Bulletin file.

OIL DELIVERY PIPE  
CRANKCASE

B 16 engine

## Oil delivery pipe with return lead for surplus oil

In the event of bearing damage on B 16 A or B engines we would ask you, when replacing the bearing shells, also to check whether the sump and delivery pipe between the oil pump and block are of early or late production. If the earlier production parts are fitted these should be replaced by late production.

Late production delivery pipes can be recognized by the fact that an extra pipe leads from the cylinder block connection down to the sump. The surplus oil which bypasses the reducing valve flows through this pipe directly down into the oil reservoir so that mixing with air is counteracted. Late production sumps (with gasket) have a small projection at the delivery pipe connection to the cylinder block but have unaltered part number. Early production sumps can, if necessary, be hammered out. When fitting, check that the gasket and sump make a good contact with the cylinder block.

The new parts are as follows:

1	Delivery pipe complete	Part no. 418085	To be ordered
1	Gasket	Part no. 418083	
1	Bolt (longer than previously)	Part no. 902256	Stock part. Should be held in stock by the dealer