

# Service Bulletin.

Only for Volvo Dealers Service Bulletin file.

MAIN AND BIG-END  
BEARINGS

Type A 6, B 16,  
B 4 B, B 14 A engines

Locking washers for main and big-end bearings discontinued.

Some time ago we discontinued locking washers for the main and big-end bearings on A 6, B 16 A, B and D engines since during tests it was found that a more secure locking was obtained without washers. The nuts must, however, be tightened particularly carefully to the right tightening torque and it should also be checked that the nuts do not bind on the bolts.

When reconditioning older engines, including B 4 B and B 14 A, the locking washers can be discarded. Replacement of connecting rod bolts when reconditioning should be carried out in accordance with the previously applicable recommendations.

Always tighten the nuts with a torque wrench to the previously applying values given below when fitting.

Locking washers will not in future be stocked by our Spare Parts Department.

Engine Type	Main bearings		Big-end bearings	
	kgm	lb. ft.	kgm	lb. ft.
A 6	14 - 16	100-115	8.5-10	60-70
B 16 B 4 B B 14 A	8 - 10	60-70	4-5	30-35