

VOLVO

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Service Bulletin.

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PISTONS

B4B, B14A, B16A
and B16B engines

Restriction of number of piston classes

In order to reduce the number of pistons held in stock and at the same time to achieve more effective stock control, the following modifications have been introduced:

1. The number of standard size pistons has been reduced so that only Classes C, D and E will normally be used. As soon as possible in our production, only the above-mentioned classes will be fitted.

For special purposes, however, other classes of standard size pistons will be obtainable until further notice.

2. Piston sets consisting of pistons for the whole engine will not be kept in stock. Instead, individual pistons complete with gudgeon pin and circlips will be held in stock. Separate pistons will not be sold.
3. Each piston complete with gudgeon pin and circlips should be ordered by part number. In this respect, the letter designation will no longer be used. The various part numbers are listed in Spare Parts Information Bulletin, Group 2 No. 3.
4. Oversize 0.01" will be discontinued after stocks have been used up since this class is very seldom called for.