

Service Bulletin.

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PISTONS FOR
B 14 A ENGINE

Pistons for B 14 A Engine

Our design department has made the following recommendations concerning measures to be taken to eliminate dry friction seizing:

1. Round off the edge of the piston skirt with a radius of 0.008 - 0.012" (0.2 - 0.3 mm).
2. Fit pistons with a clearance of 0.002 - 0.003" (0.05 - 0.07 mm).

The above measures make the pistons less sensitive to faulty running-in, so we recommend that this action be taken in the future when fitting new pistons.