

VOLVO

2 July 1959

Group 205 No.A 101

Service Bulletin.

Only for Volvo Dealers Service Bulletin file.

WORN CAMSHAFT
GEAR
B 16

Worn camshaft gear, B 16 engine

We have now discovered the reason for excessive wear on the camshaft gear in spite of the fact that the thrust washer with grooves has been fitted.

The reason for this is that there are small deviations on the crankshaft gear teeth due to the use of faulty tools in manufacture.

Modification in production has been carried out as follows:

B16 A	with effect from	engine number	100485	on P 544	cars
B16 A	"	"	"	"	104276 " P 1200 cars
B16 B	"	"	"	"	47266 " P 544 cars
B16 B	"	"	"	"	48994 " P 1200 cars

Should claims be made, both the crankshaft gear and the camshaft gear should be replaced. The crankshaft gear in the set of gears supplied has been checked and has been marked **P** on the front.

The order number for the pair of gears is 418121.