VOLVO

Service Bulletin.

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Group 150 No_{A 17}

BRAKE SYSTEM

PV

Re: New type brakes for PV 445, PV 544 and 121, 1225 in accordance with white Service Bulletin 150 no. 5

Further to the above bulletin we would stress the importance of following the instructions concerning removal of the brake drums for checking brake lining wear every 20,000 km (12,000 miles). The adjusting device permits further adjustment even though the linings are worn down to the rivets and such wear can cause the rivets to damage the drums. As far as the front wheel brakes are concerned, this check can be done at the same time as the prescribed cleaning and changing of grease in the front wheel bearings.

When replacing the brake linings, only original linings must be used. The linings should be ordered from our Spare Parts Department under part numbers in accordance with the following table. The rear lining of the front wheel brake which is thicker and excentrically ground, should be turned so that the thicker part faces upwards.

If brake squeal should occur in spite of clean, checked and correctly adjusted brokes, damping springs should be fitted outside the drums (see fig.). The part numbers of the springs are shown in the table below.

Descripti on	Part number	No. per car		
		PV 445	PV 544	121, 1225
Front brake !ining, front wheel brake(10")	659691	-	-	2
Rear brake lining, front wheel brake (10")	659693	-	-	2
Front brake lining, front wheel brake(9")	659659	2	2	
Rear brake lining, front wheel brake (9")	659662	2	2	-
Brake lining, rear wheel brake (9")	659659	4	4	4
Damping spring (10")	659040	E CAME		2
Damping spring (9")	659041	4	4	2

