

Service Bulletin.

Press tool for differential
flange.

PV 444

Tool number	Description	Used on
SVO 2304	Press tool to press on flange	Pinion with 5/8" - 18 thread
SVO 4049	"- " - "- "	Pinion with 18 x 1.5 mm thread

On the above-mentioned vehicle types, the pinion thread has been altered from 18 x 1.5 mm to 5/8" - 18 thread. This means that a new tool, SVO 2304, must be used to press the flange onto the pinion. See the table above.

The simplest way to check whether the pinion is early or late production is to look at the flange nut. Early production pinions with 18 x 1.5 mm thread have a castellated nut and cotter pin while late production pinions with 5/8" - 18 thread have a "Nyloc" locknut.