VOLVO

Service Bulletin.

Group No. V 11

TOOLS
H1-H6 and M 4
gearboxes

Tool number	Description	Used for:
SVO 2349	Hex socket	Gearbox bolts
(Replaces SVC 4036)		PV 444+445-544-121/122S

Description of work

This socket is used together with a ratchet handle and a 10 mm (25/64") sleeve. When the bolts are loosened and tightened the whole hexagon must be used as shown in Fig. 1.

When the bolts are fairly loose during the time they are screwed in or out, the socket can be used as shown in Fig. 2. This means that the work goes faster since there is no need to change the grip on the tool.

NCTE. Final tightening and preliminary loosening may absolutely not be carried out with the socket in the position shown in Fig. 2.

