Group

1050-202 **No. V**5

Service Bulletin

Tool for tightening of cylinder head nuts

Tool No.	Description	Used on
SVO 2264	Wrench for cylinder head nuts	B4B, B14 and B16 engines

Description of work

The tool SVO 2264 is used for the final tightening of the nuts under the rocker arm shaft.

The rocker arm shaft does not need to be removed as in the case when using an ordinary wrench. Use an extension and a torque wrench with this tool as shown in the illustration. If the end of the extension is so long that it passes through the tool and contacts the cylinder head, it should be ground down.

On the B4B engine, the oil filter must be loosened to enable the front nut to be tightened.

