

Service Bulletin.

Fixture for fitting
shaft and bushings in
upper control arm

Tool No.	Description	Used on
SVO 2300 (replaces SVO 1412A)	Fixture for upper control arm	PV 444-445

1. Clamp fixture SVO 2300 in a vice but make sure that the top surface of the plate is free.
2. Fit the rubber sleeves on the shaft and fit it into the control arm. Thread the bushings about two turns onto the shaft. It should then be possible to move the shaft axially. If not, unscrew the bushings slightly.
3. Fit the control arm in the fixture so that the pin on the cap comes into the U-profile on the control arm and the holes in the shaft lugs fit on both the guide pins. Push the cap towards the control arm, tighten the butterfly nut slightly, screw in the stop screw and then tighten the butterfly nut. See the illustration.
4. Lubricate the bushings externally and screw them in until the hexagon contacts the control arm. Fit the rubber sleeves in position on the bushings and fit the lubricating nipples.
5. Loosen the butterfly nut and stop screw and lift off the control arm.

