Fitting king pin bushings, PV 444-445

If the king pins and bushings on the above vehicles are to be correctly lubricated, it is essential to ensure that the bushings are correctly fitted. It has happened that the bushings have been fitted the wrong way round and, for this reason, here are the latest assembly instructions. These should be introduced into the PV 444-445 Service Manual, Part 6.

Clean the steering knuckles. Remove any burr there may be in the bushing recesses. Press in the new bushings with tool SVO 1442. Make sure that the lubricating hole indexes with the lubricating nipple and that the short lubricating groove is turned towards the seal washer. See the illustration.