

Section 4 Transmission

Group 43 Transmission

Automatic gearboxes, gear ratios:

Type of gearbox	AW55-51
Gear:	
1st gear	4.657:1
2nd gear	3.032:1
3rd gear	1.982:1
4th gear	1.341:1
5th gear	1.018:1
Reverse gear	5.114:1
Final drive	2.44:1

Tightening torques, automatic gearbox:

Screwed joint	Nm	lb. ft.
Drive plate - torque converter:		
Stage 1	20±5	15±3.5
Step 2	40°	40°
angle-tighten		
Gearbox:		
Engine	50±12	40±9
Oil filler pipe, bracket	25±6	20±4
Bracket for transmission cable	25±6	20±4
Output screw for coolant pipe	10±2.5	7.4±1.5
TMC located on gearbox, 3 bolts	25±6	20±4